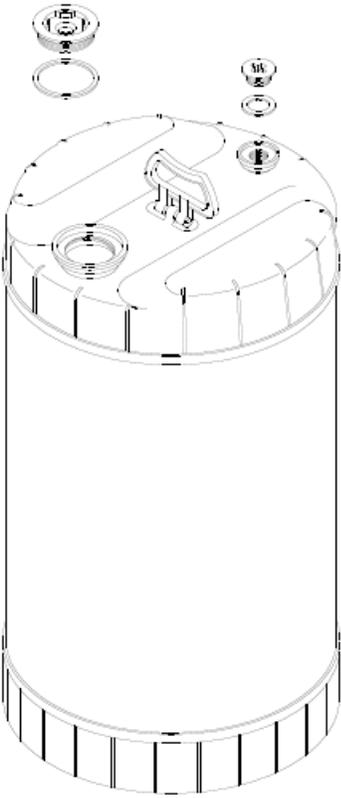


UN REGULATED PACKAGING CLOSING DOCUMENT

For 15 Gallon 1H1 Tight-Head Drums

	PACKAGE	UN 1H1 Tight-Head Drum w/ 2" NPT opening & 3/4" NPT Vent Opening				
	COMPONENTS	15 Gallon 1H1 Drum 2" NPT Closure 3/4" NPT vent plug				
	PURPOSE	To insure that the UN 1H1 Tight-Head is properly closed to meet UN certification rating				
	SIGNIFICANCE	UN Certification 1H1/Y1.8/150/**/USA/AA0371 applies to the marked UN 1H1 15 gallon drums that are closed properly, as per this procedure. Failure to follow this procedure may render the UN certification null. The sealing performance of the UN components can be compromised if the components have been damaged in shipment or handling and all components should be inspected prior to installation. <i>Note: BWAY installs the two closures prior to shipment as part of the manufacturing process however they are not torqued to the transportation requirements</i>				
	TORQUE	<p>Closures to be fastened to the following torque values:</p> <table style="width: 100%; border: none;"> <tr> <td style="width: 70%;">2" NPT Threaded Closure</td> <td style="text-align: right;">20 Ft-Lbs</td> </tr> <tr> <td>3/4" NPT Threaded Plug</td> <td style="text-align: right;">7 Ft-Lbs</td> </tr> </table>	2" NPT Threaded Closure	20 Ft-Lbs	3/4" NPT Threaded Plug	7 Ft-Lbs
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3/4" NPT Threaded Plug	7 Ft-Lbs					

This notification is provided by BWAY Corporation to the filler of this packaging in accordance with §178.2(c) of the U.S. Department of Transportation's (DOT) hazardous materials regulations, Title 49 of the Code of Federal Regulations (CFR). This is a single packaging bearing a UN certification marking. At the time of transfer, this Packaging does not meet the UN standard because it is disassembled. When assembled in the manner, and using the components described, this packaging is certified by BWAY to meet the UN standard.

It is the regulatory obligation of the packaging filler to properly assemble and close this packaging. If the packaging is not assembled and closed per these instructions, or if any of the components are omitted or replaced with substitute components, this packaging is not certified by BWAY as meeting the UN performance standard. The regulations require the packaging filler to maintain a copy of these closing instructions. It is the regulatory obligation of the shipper to determine the filled package is authorized for transportation. When transporting by air, the general requirements for transportation by aircraft in §173.27 of Title 49 CFR must also be met.